



INSTRUCTIONS D'ASSEMBLAGE  
ASSEMBLY INSTRUCTIONS

**MONARCH**  
SPECIALTIES INC.

# I 7219

**BUREAU -  
NATUREL DE COIN / GAUCHE OU DROIT**

**COMPUTER DESK -  
NATURAL LEFT OR RIGHT FACING CORNER**

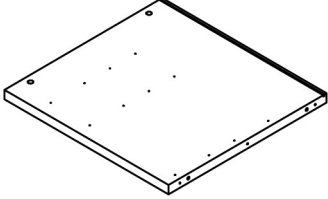
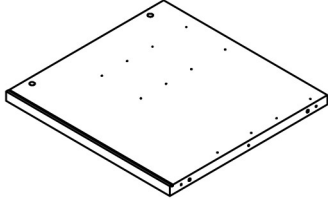
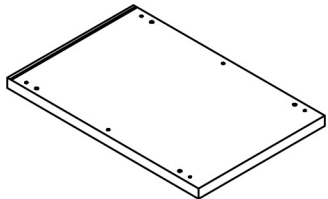
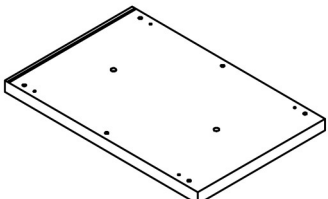
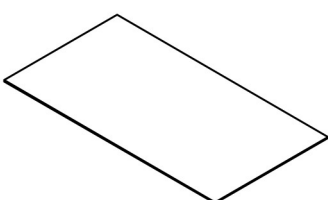


**POUR DE L'ASSISTANCE OU POUR COMMANDER  
DES PIÈCES CONTACTEZ NOTRE DÉPARTEMENT  
DE SERVICE À LA CLIENTÈLE.**

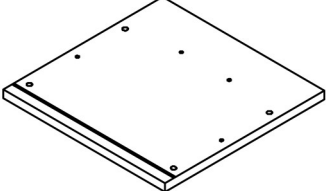
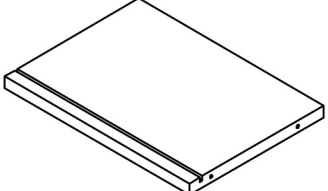
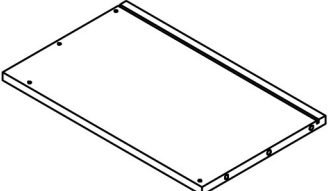
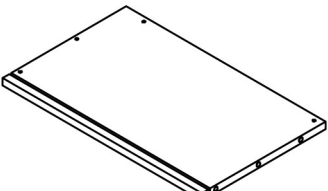
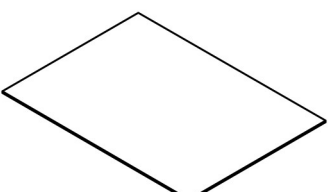
**FOR ASSISTANCE OR TO ORDER PARTS  
CONTACT OUR CUSTOMER SERVICE DEPARTMENT**

**WWW.MONARCHSERVICE.COM**

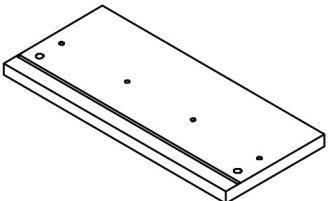
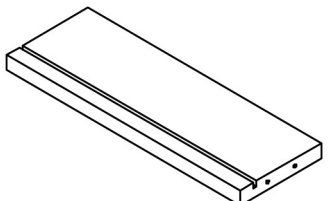
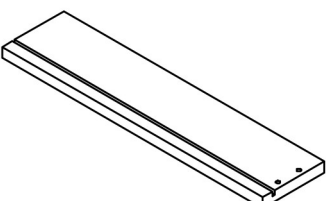
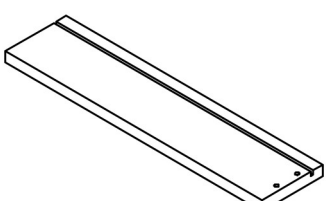
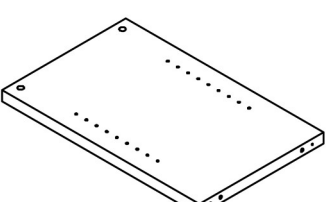
**LISTE DES PIÈCES**  
**PARTS LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                  | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------|-----------|
| 1              |    | FRONT FACING LEFT SIDE PANEL<br>PANNEAU DE CÔTÉ GAUCHE       | 1         |
| 2              |    | FRONT FACING RIGHT SIDE PANEL<br>PANNEAU DE CÔTÉ AVANT DROIT | 1         |
| 3              |  | BOTTOM PANEL<br>PANNEAU DU BAS                               | 1         |
| 4              |  | TOP PANEL<br>PANNEAU DE SURFACE                              | 1         |
| 5              |  | BACK PANEL<br>PANNEAU ARRIÈRE                                | 1         |

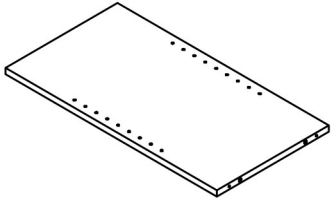
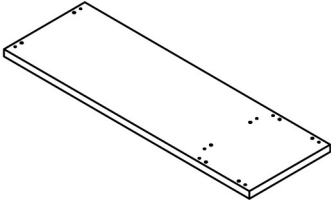
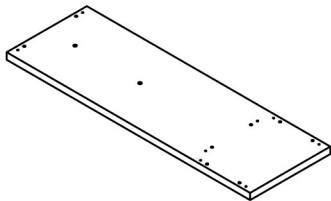
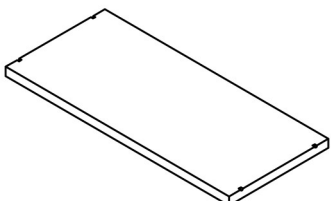
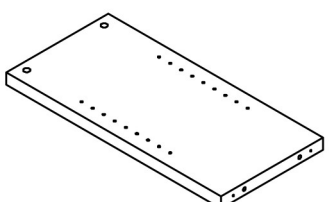
**LISTE DES PIÈCES**  
**PARTS LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|------------------------------------------------------------|-----------|
| 6              |    | <b>DRAWER FRONT PANEL</b><br><b>PANNEAU AVANT TIROIR</b>   | 1         |
| 7              |    | <b>DRAWER BACK PANEL</b><br><b>PANNEAU ARRIÈRE TIROIR</b>  | 1         |
| 8              |  | <b>DRAWER SIDE PANEL</b><br><b>PANNEAU DE CÔTÉ TIROIR</b>  | 1         |
| 9              |  | <b>DRAWER SIDE PANEL</b><br><b>PANNEAU DE CÔTÉ TIROIR</b>  | 1         |
| 10             |  | <b>DRAWER BOTTOM PANEL</b><br><b>PANNEAU DU BAS TIROIR</b> | 2         |

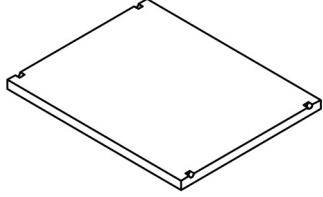
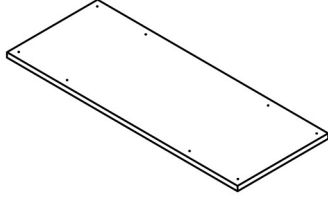
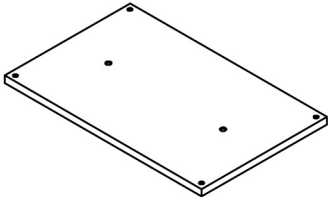
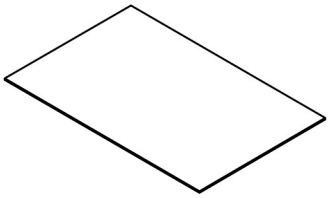
**LISTE DES PIÈCES**  
**PARTS LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                          | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------|-----------|
| 11             |    | <b>DRAWER FRONT PANEL</b><br><b>PANNEAU AVANT TIROIR</b>             | 2         |
| 12             |    | <b>DRAWER BACK PANEL</b><br><b>PANNEAU ARRIÈRE TIROIR</b>            | 2         |
| 13             |  | <b>DRAWER SIDE PANEL</b><br><b>PANNEAU DE CÔTÉ TIROIR</b>            | 2         |
| 14             |  | <b>DRAWER SIDE PANEL</b><br><b>PANNEAU DE CÔTÉ TIROIR</b>            | 2         |
| 15             |  | <b>FRONT FACING LEFT SIDE PANEL</b><br><b>PANNEAU DE CÔTÉ GAUCHE</b> | 1         |

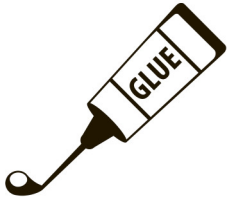
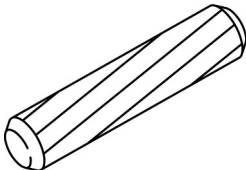
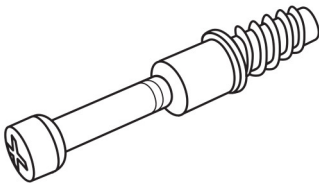
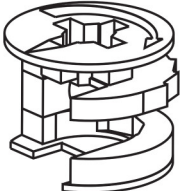
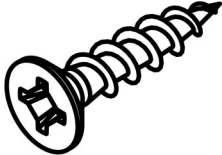
**LISTE DES PIÈCES**  
**PARTS LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                  | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------|-----------|
| 16             |    | FRONT FACING RIGHT SIDE PANEL<br>PANNEAU DE CÔTÉ AVANT DROIT | 1         |
| 17             |    | BOTTOM PANEL<br>PANNEAU DU BAS                               | 1         |
| 18             |  | TOP PANEL<br>PANNEAU DE SURFACE                              | 1         |
| 19             |  | SHELF PANEL<br>PANNEAU DE TABLETTE                           | 1         |
| 20             |  | SIDE PANEL<br>PANNEAU DE CÔTÉ                                | 2         |

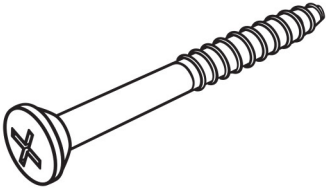
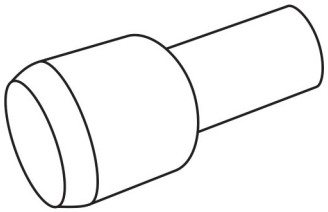
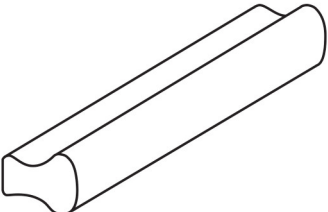
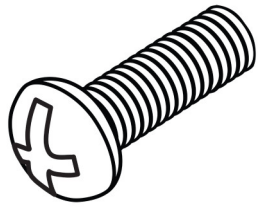
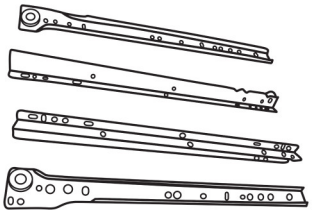
**LISTE DES PIÈCES**  
**PARTS LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                  | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|----------------------------------------------|-----------|
| 21             |    | SHELF PANEL<br>PANNEAU DE TABLETTE           | 2         |
| 22             |    | DESK TOP<br>SURFACE DU BUREAU                | 1         |
| 23             |  | SUPPORT PANEL<br>PANNEAU DE SOUTIENT         | 2         |
| 24             |  | DRAWER BOTTOM PANEL<br>PANNEAU DU BAS TIROIR | 1         |

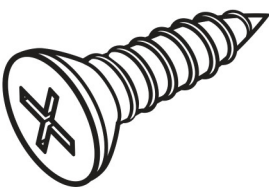
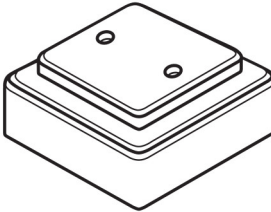
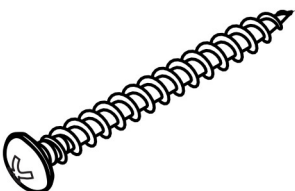
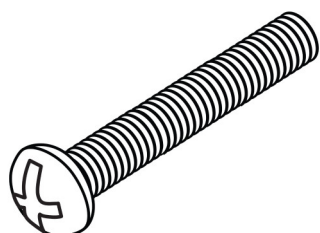
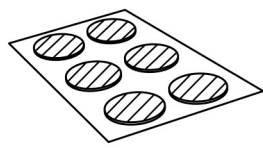
**LISTE DES PIÈCES DE MONTAGE**  
**HARDWARE LIST**

| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                              | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------|-----------|
| <b>A</b>       |    | GLUE -<br>40G<br>COLLE -<br>40G                                          | <b>1</b>  |
| <b>B</b>       |    | WOOD DOWEL -<br>Ø3/8" X 1 1/8"<br>GOUJON DE BOIS -<br>Ø3/8" X 1 1/8"     | <b>34</b> |
| <b>C</b>       |  | CAM LOCK SCREW -<br>1 3/8"<br>VIS CAM LOCK -<br>1 3/8"                   | <b>18</b> |
| <b>D</b>       |  | CAM LOCK CONNECTOR -<br>Ø5/8" X 1/2"<br>ÉCROU CAM LOCK -<br>Ø5/8" X 1/2" | <b>18</b> |
| <b>E</b>       |  | ASSEMBLING SCREW -<br>1 3/8"<br>VIS D'ASSEMBLAGE -<br>1 3/8"             | <b>20</b> |

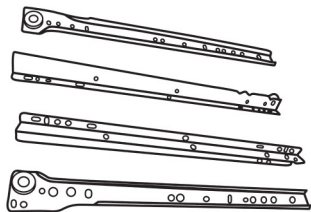
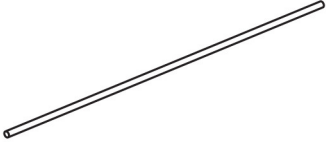
**LISTE DES PIÈCES DE MONTAGE**  
**HARDWARE LIST**

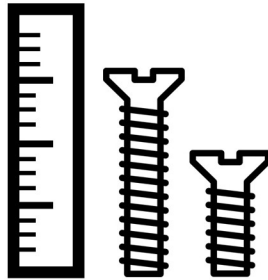
| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                       | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------|-----------|
| <b>F</b>       |    | ASSEMBLING SCREW -<br>2 1/8"<br>VIS D'ASSEMBLAGE -<br>2 1/8"      | <b>14</b> |
| <b>G</b>       |    | SHELF PIN -<br>Ø1/8" X 5/8"<br>TAQUET D'ÉTAGÈRE -<br>Ø1/8" X 5/8" | <b>12</b> |
| <b>H</b>       |  | HANDLE -<br>4 3/4"<br>POIGNÉE -<br>4 3/4"                         | <b>3</b>  |
| <b>I</b>       |  | ASSEMBLING BOLT -<br>7/8"<br>BOULON D'ASSEMBLAGE -<br>7/8"        | <b>6</b>  |
| <b>J</b>       |  | METAL DRAWER SLIDE -<br>15 3/4"<br>COULISSE DE MÉTAL -<br>15 3/4" | <b>2</b>  |

**LISTE DES PIÈCES DE MONTAGE**  
**HARDWARE LIST**

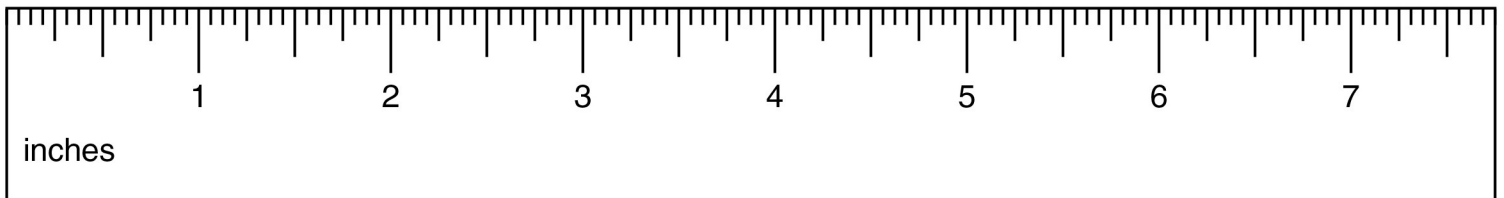
| PIÈCE / PART # | IMAGE                                                                               | DESCRIPTION                                                         | QTY / QTÉ |
|----------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------|-----------|
| <b>K</b>       |    | ASSEMBLING SCREW -<br>1/2"<br>VIS D'ASSEMBLAGE -<br>1/2"            | <b>42</b> |
| <b>L</b>       |    | FLOOR PROTECTOR -<br>2" X 2"<br>PROTECTEUR DE PLANCHER -<br>2" X 2" | <b>9</b>  |
| <b>M</b>       |  | ASSEMBLING SCREW -<br>7/8"<br>VIS D'ASSEMBLAGE -<br>7/8"            | <b>18</b> |
| <b>N</b>       |  | ASSEMBLING BOLT -<br>1 1/2"<br>BOULON D'ASSEMBLAGE -<br>1 1/2"      | <b>4</b>  |
| <b>O</b>       |  | FINISHING STICKER -<br>Ø3/4"<br>COLLANT DE FINITION -<br>Ø3/4"      | <b>18</b> |

**LISTE DES PIÈCES DE MONTAGE**  
**HARDWARE LIST**

| PIÈCE / PART # | IMAGE                                                                             | DESCRIPTION                                                                                                | QTY / QTÉ |
|----------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|-----------|
| <b>P</b>       |  | <b>METAL DRAWER SLIDE -<br/>17 3/4"</b><br><b>COULISSE DE MÉTAL -<br/>17 3/4"</b>                          | <b>1</b>  |
| <b>Q</b>       |  | <b>HANGING FOLDER BAR -<br/>Ø1/8" X 11 1/2"</b><br><b>BARRE DE DOSSIER SUSPENDUE -<br/>Ø1/8" X 11 1/2"</b> | <b>2</b>  |

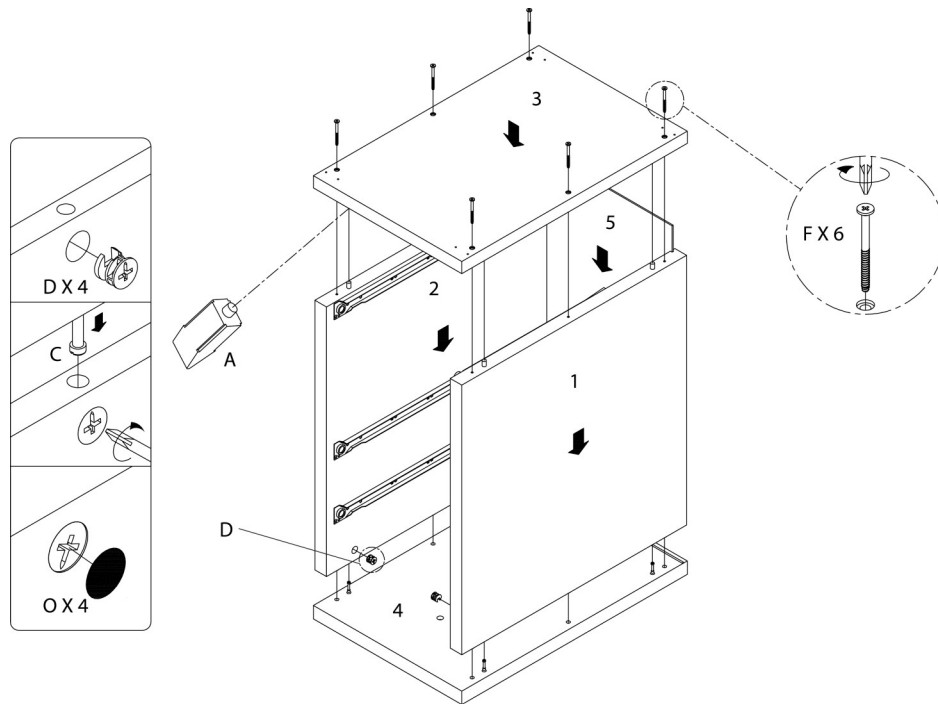


OUTIL DE VÉRIFICATION DE DIMENSIONS DES PIÈCES  
HARDWARE DIMENSIONS VERIFICATION TOOL

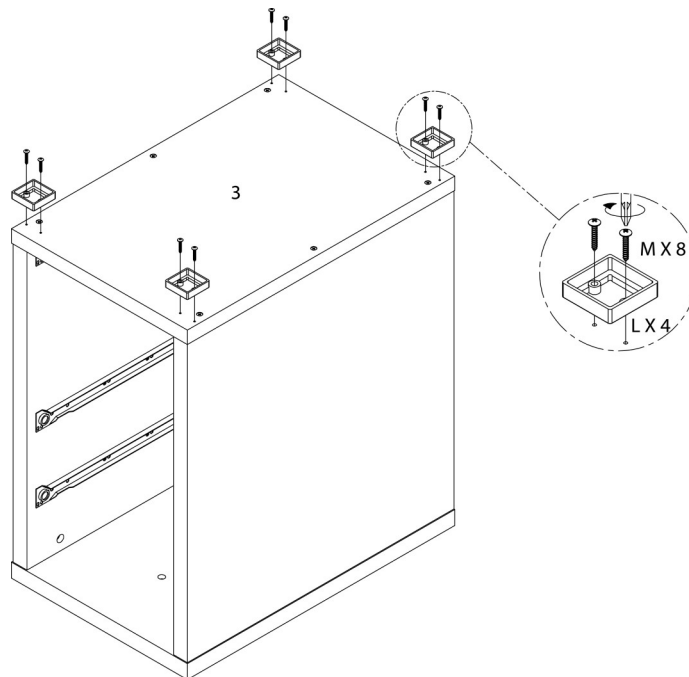




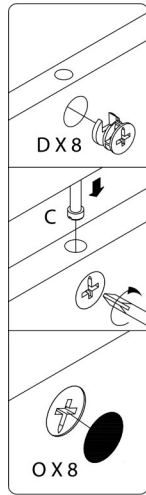
ÉTAPE / STEP 3



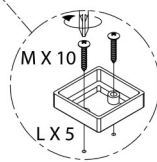
ÉTAPE / STEP 4



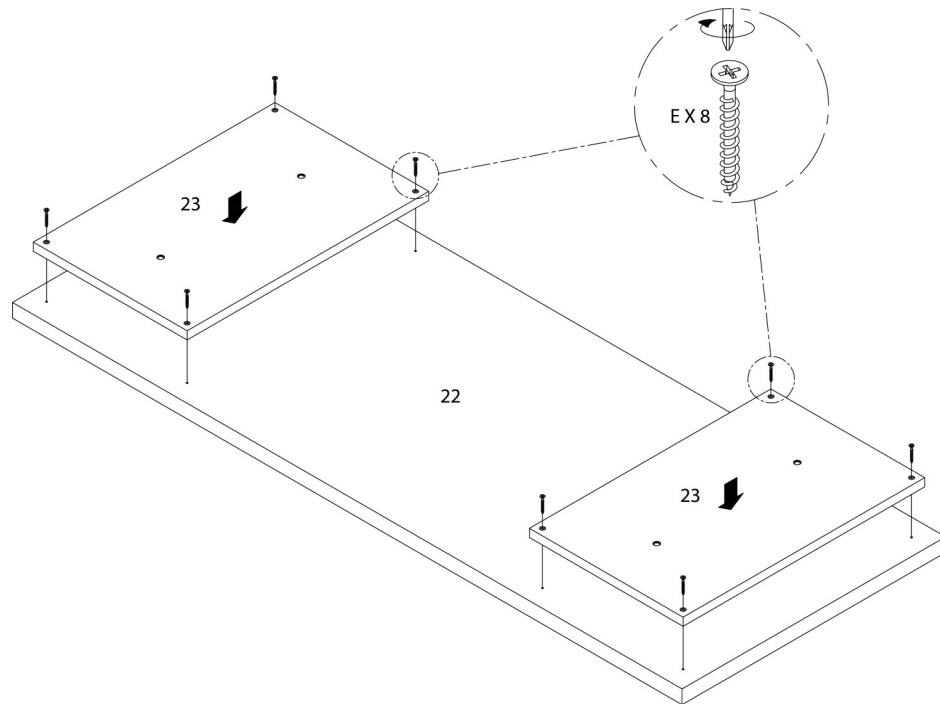
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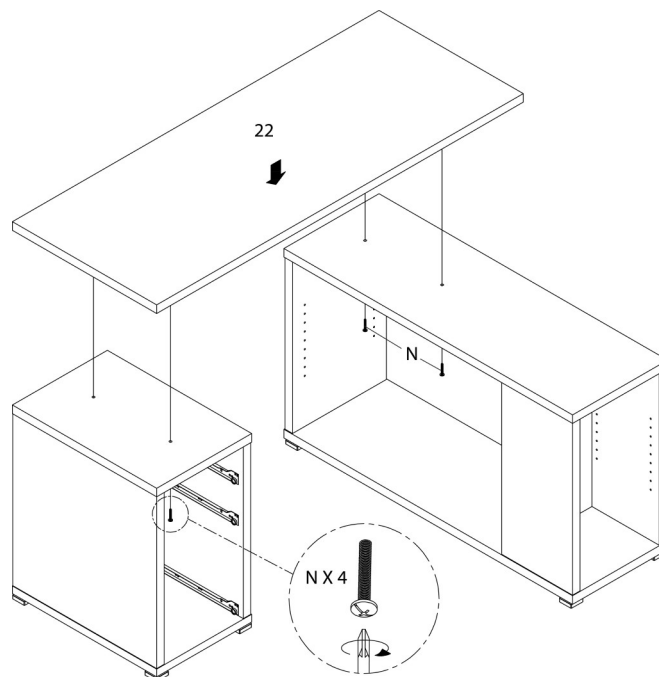
## ÉTAPE / STEP 6



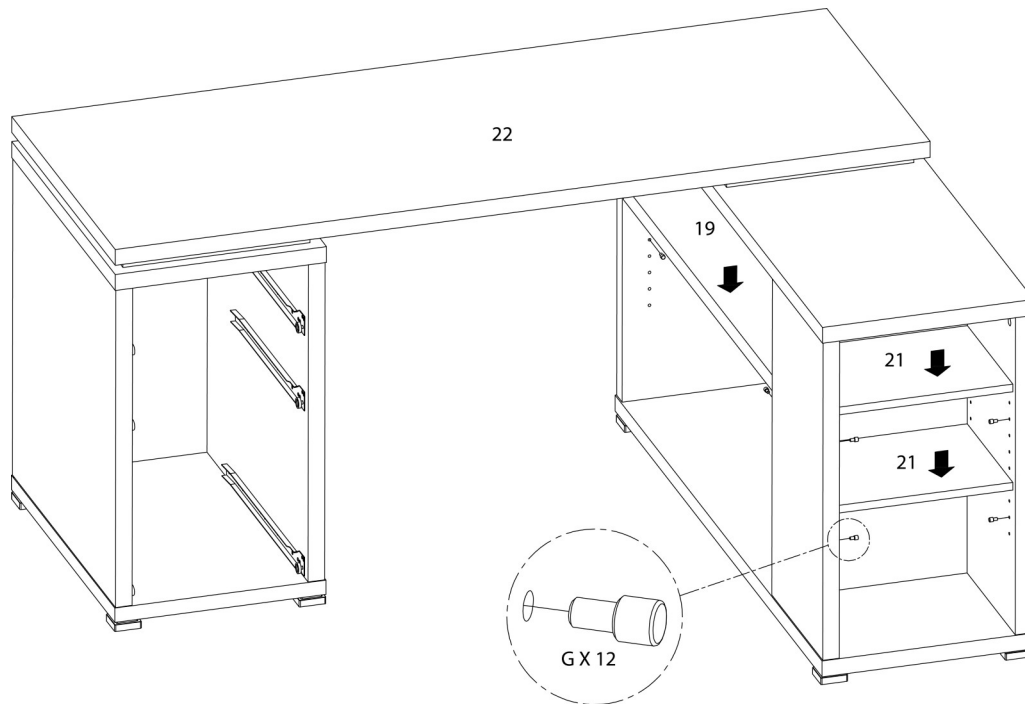
ÉTAPE / STEP 7



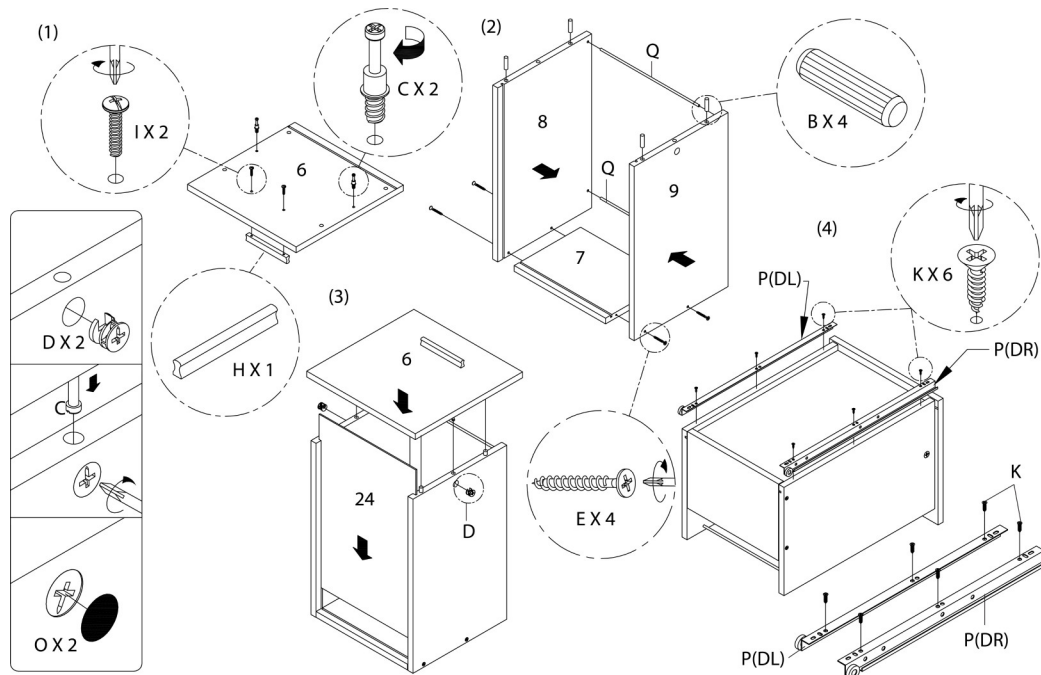
ÉTAPE / STEP 8



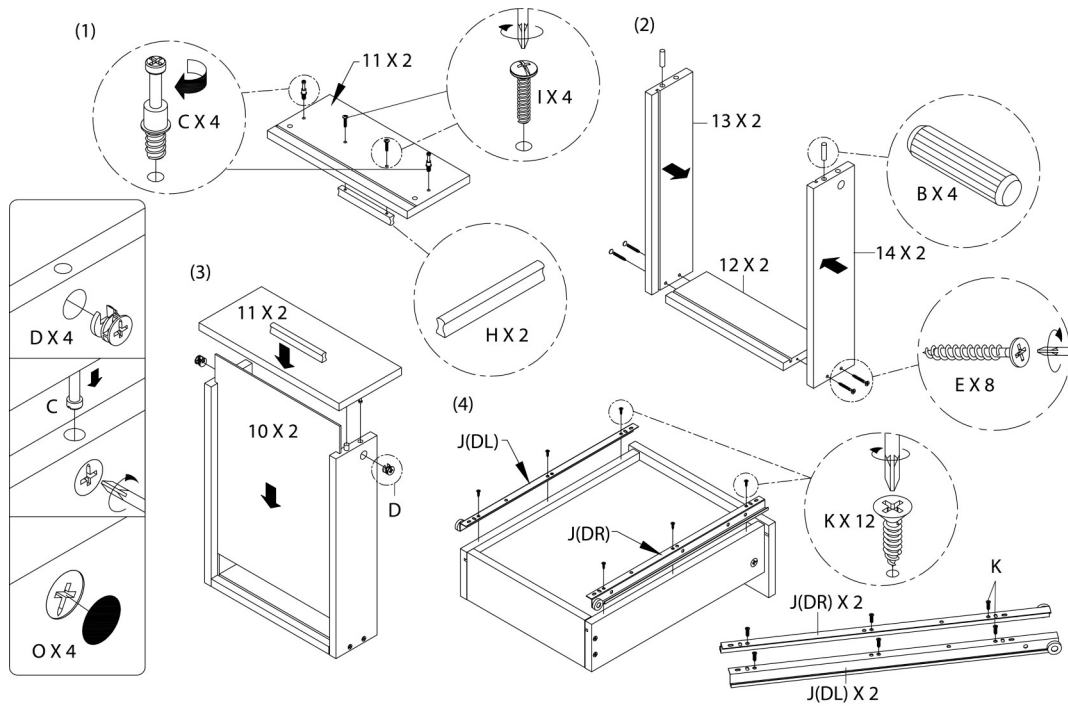
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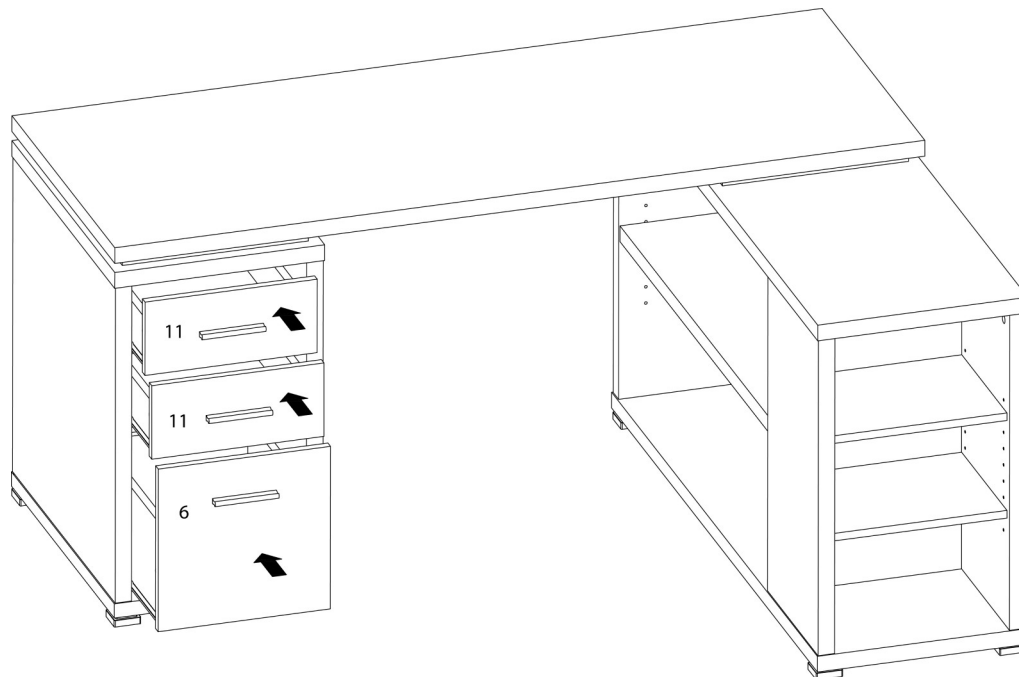
**ÉTAPE / STEP 10**



**ÉTAPE / STEP 11**



**ÉTAPE / STEP 12**



**ÉTAPE / STEP 13**

